



## TEDUR L PPS FT 2040 NC1082-20

(Last update: 07.10.2024)



Base Polymer	Polyphenylene Sulphide
Filler/Additive System	40 % glass fibres
Special Features	high purity, high stiffness
Application Area	injection moulded parts
Typical Applications	fuel cells

Pre-Drying Conditions	in a dry air (dessiccant) dryer 130-140 °C for 2-4 h dependant on moisture content
Processing Injection Moulding	melt temperature 320-340 °C mould temperature >140 °C
Storage	dry, protected from light

Properties	Value	Dimension	Test Norm
<b>Mechanical Properties</b>			
Flexural Modulus	14500	MPa	ISO 178
Flexural Strength	245	MPa	ISO 178
Flexural Deflection (Maximum Force)	1.9	%	ISO 178
Tensile Modulus	15200	MPa	ISO 527
Tensile Strength at Break	170	MPa	ISO 527
Tensile Elongation at Break	1.5	%	ISO 527
Impact Strength (Charpy, 23°C)	40	kJ/m <sup>2</sup>	ISO 179/1eU
<b>Thermal Properties</b>			
HDT / A (1,8 MPa)	274	°C	ISO 75-1/-2
DSC (Melt Point)	280	°C	ISO 11357
<b>Electrical Properties</b>			
Surface Resistance	1E14	Ohm	DIN EN 62631-3-2
<b>Physical Properties</b>			
Density	1660	kg/m <sup>3</sup>	ISO 1183
<b>Flammability</b>			
Flammability (1.5 mm)	V-0	class	UL 94
Glow Wire (GWFI, 960°C, 1.0mm)	passed	-	DIN EN 60695

**Liability Exclusion**

These are guide values and not a specification. The test values mentioned are representative values only and not binding minimum or maximum figures. These test values have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions.

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